

98-0060-00189-9/3
8515CN Respirator N95
User Instructions Insert
Activity Summary

Initials	Date	Comments
LA	8/2011	Initial release
DMW	09/04/14	Updated illustrations (same except the shirt is not dotted). Revise storage condition RH from <80% to <70%, updated umbrella and shelf life icon. In Use Instruction section, add exhalation valve to inspection in step 6, added the user seal check statement which is also already present in the Fitting Instructions section.
EJ	3/2020	Update GB2626 to 2019. Add clarification re: sandblasting

3M

8515CN

Particulate Respirator N95

User Instructions

IMPORTANT: Keep these *User Instructions* for reference.

3M recommended for welding, brazing, metal pouring and cutting

This respirator has dual approval as a United States (U.S.) National Institute for Occupational Safety and Health (NIOSH) N95 particulate respirator and as a China GB2626-2019 KN95 particulate respirator. Specific information is provided where applicable.

GB2626-2019 KN95

98-0060-0189-9/3



⚠ WARNING

This respirator helps protect against certain particles. **Misuse may result in sickness or death.** For correct use, consult supervisor and *User Instructions*. For more information please contact 3M in China, 86-21-22105335.

IMPORTANT

Before use, wearer must read and understand these *User Instructions*. Keep these instructions for reference.

Use For

Use for particles such as those from grinding, sanding, sweeping, sawing, bagging, or processing minerals, coal, iron ore, flour, metal, wood, pollen, and certain other substances. Liquid or non-oil based particles from sprays that do not also emit oil aerosols or vapors. Metal fumes produced from welding, brazing, cutting and other operations involving heating of metals. For additional information on 3M use recommendations for this class of respirator please consult the 3M PSD website at www.3M.com.cn/PPE or call 86-21-22105335 in China.

Do Not Use For

Do not use for gases and vapors, oil aerosols, or sandblasting, unless nozzle and blast are physically separated from the operator in an exhaust-ventilated enclosure; particulate concentrations that exceed either 10 times the occupational exposure limit or applicable government regulations, whichever is lower.* In the United States (U.S.), do not use when Occupational Safety and Health Administration (OSHA) substance specific standards, such as those for asbestos, arsenic, cadmium, lead in the construction industry, or 4,4'-methylene dianiline (MDA), specify other types of respiratory protection. This respirator does not supply oxygen.

* For Use in China: Do not use for oil based particles. Do not use for particles in concentrations that exceed the maximum allowable concentration required by the applicable regulation and standard. The maximum allowable concentration is obtained by multiplying the Assigned Protection Factor (APF) provided by GB/T 18664 "Selection, Use and Maintenance of Respiratory Protective Equipment" and the permissible Occupational Exposure Limit (OEL) of the contaminant.

Biological Particles

This respirator can help reduce inhalation exposures to certain airborne biological particles (e.g. mold, *Bacillus anthracis*, *Mycobacterium tuberculosis*, etc.) but cannot eliminate the risk of contracting infection, illness or disease. OSHA and other government agencies have not established safe exposure limits for these contaminants.

Use Instructions

1. Failure to follow all instructions and limitations on the use of this respirator and/or failure to wear this respirator during all times of exposure can reduce respirator effectiveness and **may result in sickness or death.**
2. Before occupational use of this respirator, a written respiratory protection program must be implemented meeting all the local government requirements. In the United States, employers must comply with OSHA 29 CFR 1910.134 which includes medical evaluation, training, fit testing, and applicable OSHA

substance specific standards. In Canada, CSA standard Z94.4 requirements must be met and/or requirements of the applicable jurisdiction, as appropriate.**

** For Use in China: For the selection, use and maintenance of respirator, please refer to China national standard GB/T 18664.

3. The particles which can be dangerous to your health include those so small that you cannot see them.
4. Leave the contaminated area immediately and contact supervisor if dizziness, irritation, or other distress occurs.
5. Store the respirator away from contaminated areas when not in use.
6. Inspect respirator before each use to ensure that it is in good operating condition. Examine all the respirator parts for signs of damage including the two headbands, staples, exhalation valve and noseclip. The respirator should be disposed of immediately upon observation of damaged or missing parts. Filtering facepieces are to be inspected prior to each use to assure there are no holes in the breathing zone other than the punctures around staples and no damage has occurred. Enlarged holes resulting from ripped or torn filter material around staple punctures are considered damage. Immediately replace respirator if damaged. Staple perforations do not affect NIOSH approval.
7. Conduct a user seal check before use as specified in the Fitting Instructions section. **If you cannot achieve a proper seal, do not use the respirator.**
8. Dispose of used product in accordance with applicable regulations.

Use Limitations

1. This respirator does not supply oxygen. Do not use in atmospheres containing less than 19.5% oxygen.
2. Do not use when concentrations of contaminants are immediately dangerous to life or health, are unknown or when concentrations exceed 10 times the permissible exposure limit (PEL) or according to specific OSHA standards or applicable government regulations, whichever is lower.*

* For Use in China: Do not use for oil based particles. Do not use for particles in concentrations that exceed the maximum allowable concentration required by the applicable regulation and standard. The maximum allowable concentration is obtained by multiplying the Assigned Protection Factor (APF) provided by GB/T 18664 "Selection, Use and Maintenance of Respiratory Protective Equipment" and the permissible Occupational Exposure Limit (OEL) of the contaminant.

3. Do not alter, wash abuse or misuse this respirator.
4. Do not use with beards or other facial hair or other conditions that prevent a good seal between the face and the sealing surface of the respirator.
5. Respirators can help protect your lungs against certain airborne contaminants, however, they will not prevent entry through other routes such as the skin, which would require additional personal protective equipment (PPE).
6. This respirator is designed for occupational/professional use by adults who are properly trained in their use and limitations. This respirator is not designed to be used by children.
7. Individuals with a compromised respiratory system, such as asthma or emphysema, should consult a physician and must complete a medical evaluation prior to use.
8. When stored in accordance with temperature and humidity conditions specified below, the product may be used until the "use by" date specified on the packaging.

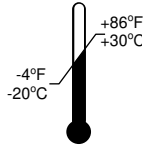
Storage Conditions and Shelf Life

Before use, store respirators in the original packaging, away from contaminated areas, dust, sunlight, extreme temperatures, excessive moisture and damaging chemicals. When stored in accordance with temperature and humidity conditions specified below, the product may be used until the “use by” date specified on packaging. Always inspect product and conduct a user seal check before use as specified in *User Instructions*. **If you cannot achieve a proper seal, do not enter the contaminated area. See your supervisor.**



End of Shelf Life

Use respirators before the “use by” date specified on packaging



Storage Temperature Range

-20°C (-4°F) to +30°C (+86°F).



Storage Maximum Relative Humidity

<80% RH

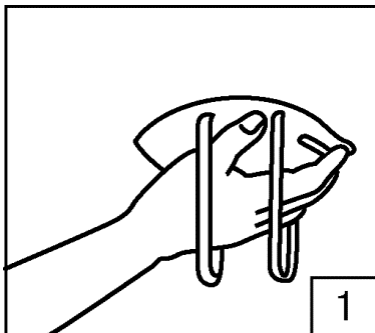
<70%

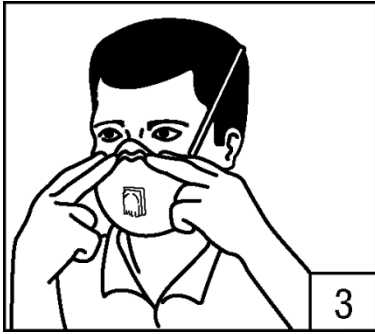
Time Use Limitation

If respirator becomes damaged, soiled, or breathing becomes difficult, leave the contaminated area immediately and replace the respirator.

Fitting Instructions

Must be followed each time respirator is worn.





1. Cup the respirator in your hand, with the nosepiece at your fingertips, allowing the headbands to hang freely below your hand (Fig. 1).
2. Position the respirator under your chin with the nosepiece up. Pull the top strap over your head resting it high at the top back of your head. Pull the bottom strap over your head and position it around the neck below the ears (Fig. 2).
3. Place your fingertips from both hands at the top of the metal nosepiece. Using two hands, mold the nose area to the shape of your nose by pushing inward while moving your fingertips down both sides of the nosepiece (Fig. 3).

⚠ Pinching the nosepiece using one hand may result in improper fit and less effective respirator performance. Use two hands.

4. Perform a User Seal Check prior to each wearing. To check the respirator-to-face seal, place both hands completely over the respirator and inhale sharply (Fig. 4). Be careful not to disturb the position of the respirator. A negative pressure should be felt inside the respirator. If air leaks around nose, readjust the nosepiece as described in step 3. If air leaks at the respirator edges, work the straps back along the sides of your head. **If you CANNOT achieve a proper seal, DO NOT enter the contaminated area. See your supervisor.**

Removal Instructions

See step 2 of *Fitting Instructions* and cup respirator in hand to maintain position on face. Pull bottom strap over head. Still holding respirator in position, pull top strap over head and remove respirator.

This respirator contains no components made from natural rubber latex.

NIOSH Approved: N95

At least 95% filtration efficiency against solid and liquid aerosols that do not contain oil.



3M
St. Paul, Minnesota, USA
1-800-243-4630
8511CN Series Respirators



THESE RESPIRATORS ARE APPROVED ONLY IN THE FOLLOWING CONFIGURATIONS:

RESPIRATOR COMPONENTS				
FILTERING FACEPIECE				
TC-	PROTECTION ¹	8511CN	8515CN	CAUTIONS AND LIMITATIONS ²
84A-5402	N95	X		ABCJMNDP
84A-5403	N95		X	ABCJMNDP

1. PROTECTION

N95 - Particulate Filter (95% filter efficiency level) effective against particulate aerosols free of oil; time use restrictions may apply.

2. CAUTIONS AND LIMITATIONS

- A - Not for use in atmospheres containing less than 19.5 percent oxygen.
- B - Not for use in atmospheres immediately dangerous to life or health.
- C - Do not exceed maximum use concentrations established by regulatory standards.
- J - Failure to properly use and maintain this product could result in injury or death.
- M - All approved respirators shall be selected, fitted, used and maintained in accordance with MSHA, OSHA and other applicable regulations.
- N - never substitute, modify, add, or omit parts. Use only exact replacement parts in the configuration as specified by the manufacturer.
- O - Refer to User's Instructions, and / or maintenance manuals for information on use and maintenance of these respirators.
- P - NIOSH does not evaluate respirators for use as surgical masks.

Rev. A: 03-15-11

For Use in China

GB2626-2019 approved KN95

At least 95% filtration efficiency against solid and liquid aerosols that do not contain oil.

FOR MORE INFORMATION

In China, contact:

Website: www.3M.com.cn/PPE

Tel: 86-21-22105335

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Fax: 021-2210 5035

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